

# MASAI FIRE AND ICE STYLE SIDE STEPS

ILLUSTRATED FITTING MANUAL



You will need:

- General workshop tools
- Cleaning sponge or cloth
- Drill (May not be required)
- Hammerite paint (Optional)



1. Offer the step into place on the outer edge of floor rails, the front hole is clear, the last rear hole in the rail needs the factory nut and bolt removing. The sills do not necessarily need to be removed.



2. If your Defender has a fuel tank on the driver's side then the front fixing bolt should be pushed through from up behind the tank.



3. Fit the long front brace with clips underneath, and clamp to the edge of the tapered front chassis flange by the big rubber bush.



4. The short brace fits to the 17mm triangular axle support bush bolt, a new bolt is supplied if required.



5. Connect up the braces to the tube lugs, but do not tighten at this stage!



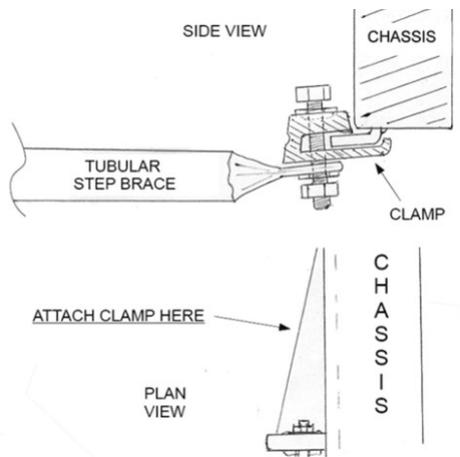
6. Check alignment of step; then tighten all nuts and bolts. The sills do not necessarily need to be removed.



7. Please note that for 110 hardtop vehicles you will need to add an additional brace to the chassis, which will have been provided with your kit if you selected this version with your order.



8. Test the step before you put it to use. Ensure all bolts are tight, and the tube lugs are correctly aligned. Although our steps are coated and galvanised to protect against rust, we recommend using Hammerite to coat the arms for additional longevity.



## Important!

Please refer to this diagram if you are having trouble fitting the clamps.

## Customer Feedback

Your feedback is very important to us.

We would love to hear any suggestions or recommendations you may have about the Masai product range. If you have any feedback you think may help us improve the services or products we offer, then please use the details found at the bottom of this page to contact us.

Thank you for choosing Masai.



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