

BLIND SPOT SLIDING WINDOWS

ILLUSTRATED FITTING MANUAL



You will need:

- General workshop tools
- Cloths and a mild cleaning agent
- Latex gloves, eye and ear protection
- An electric drill with an appropriate bit for metal
- A sealant applicator gun
- A jig-saw
- Stylus knife/Scissors
- A rubber mallet or hammer

BLIND SPOT SLIDING WINDOWS

Thank you for purchasing Masai Side Sliding/Fixed Windows. Please read these instructions carefully before commencing work.

If you have a panel van and need to remove the apertures yourself to fit the windows, please watch our online video (found at <http://goo.gl/jxa5pB>) and study the instructions supplied; make sure you have all the tools and other equipment ready before you start, including a table near your vehicle. Please follow widely accepted safety precautions. PLEASE NOTE: the window catch should be at the front top corner of the window on each side.

Your kit includes:

- Side windows - off and near side
 - Rubber beading strip
 - Template
- Replacement rivets (if purchased)
- Silicone sealant (if purchased)



NOTE: If you decide to bond the window with silicon adhesive instead of riveting, follow the bonding instructions written on the tube.

- 1)** - Locate the template to desired location on the side of your vehicle and mark the area you need to cut out.
- 2)** - Use masking tape around the area that needs cutting out to protect the body work from scratches.



- 3)** - Use a file to take off the sharp edges from the cut out surface and then offer the window to the vehicle to ensure that window is fitting correctly. (if you are fitting these windows to a vehicle with steel body panels, we recommend that you paint the edges with red oxide paint for rust protection).

- 4)** - Offer the side window to the side of the vehicle and drill the rivet holes by using a 4mm drill bit. We recommend to use 4x10 mm aluminium rivets. You will need assistance from a friend who can hold the frame in the aperture whilst you are drilling the rivet holes. Clean all the excess aluminium from the frame and any burrs around holes on the vehicle. We recommend that a suitable silicon is used in between the window and the body work to create a water tight fit.

Use the rubber cup seal to cover the rivets.

Fit the rubber beading strip over the rivet heads in the channel starting at the bottom, making sure you do not stretch the rubber – if you stretch it, it may shrink over the years and a gap will appear.

Allow for an overlap of the rubber trim of 3mm and neatly cut off the surplus rubber trim. Gently squeeze the two ends into the channel so that the ends butt together tightly. See photo above. This trim is purely to cover the rivets and to make a nice finish.

Repeat the whole process for the other side of the vehicle.

Installation is now complete. Congratulations! If you have any trouble, don't hesitate to give us a call.





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Customer Feedback

Your feedback is very important to us.

We would love to hear any suggestions or recommendations you may have about the Masai product range. If you have any feedback you think may help us improve the services or products we offer, please contact us.

Thank you for choosing Masai.

