

# NAS REAR STEP

ILLUSTRATED FITTING MANUAL



You will need:

- General workshop tools
- Cleaning sponge or cloth



1. If your vehicle has an adjustable tow bar bracket, you will need to remove this before continuing. If your vehicle has a standard tow bar then skip to step 3.



2. To remove the tow bar simply remove the drop plate bolt and then slide the entire assembly off.



3. Remove the bolts holding your tow bar bracket in place and then remove the tow bar assembly. Bear in mind that these bolts are very prone to corrosion and may need treatment before removal.



4. With your tow bar removed, clean the rear crossmember and prepare to fit the NAS step.



5. Remove the top left bolts from both sides of the crossmember.



6. Offer the NAS step up to the crossmember. If you are happy with the fit, fasten the step in place using the top left holes on both ends of the crossmember (you removed these bolts in the previous step).



7. Slide the reinforcing plate under the rear brackets of the NAS step shown in the picture and use bolts to fasten it in place.



8. Use the support struts provided with the kit to reinforce the rear step. Supports for both 90 and 110 vehicles are provided in the kit.



9. The two support struts will effectively replace the beams that were removed with the tow bar assembly. Ensure these are fastened securely as they will be taking the weight of the step.




10. Use two bolts to fix the rear step to the crossmember once all of the support struts have been fitted.



11. Once your NAS step is fitted, fix the chequer plate to the top surface using nuts and bolts, captive nuts or large rivets. Alternatively, if you ordered your step with the rubber protective pad, fit this to the top surface in the same way. This image shows the chequer plated version.



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