



# MASAI RETRO FUEL CAP

## ILLUSTRATED FITTING MANUAL

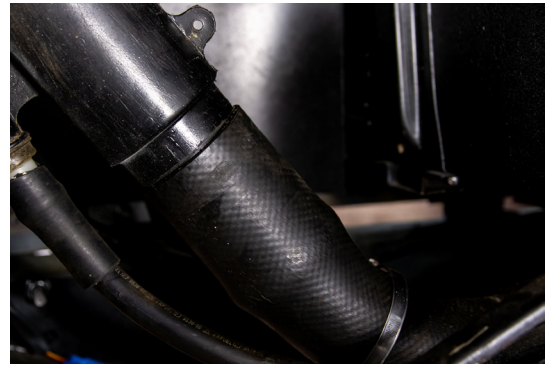


You will need:

- General work shop tools
- Cleaning cloth or sponge
- Drill
- 5mm drill bit
- 80 mm hole saw or nibbler hand tool
- Riveting tool
- Body coloured paint (optional)
- Silicone Sealant (optional)



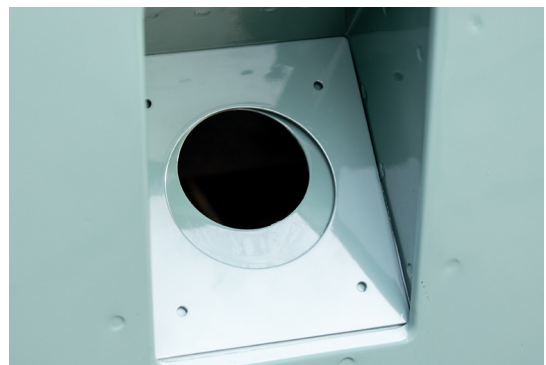
1. Remove the fuel cap from the filler neck



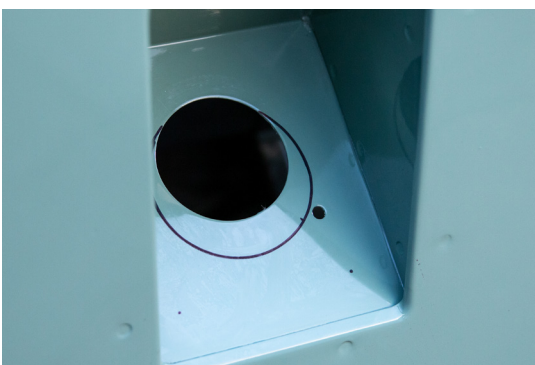
2. Loosen off the jubilee clips from the filler neck and the breather tube and separate these from the hard plastic filler neck.



3. Once all the pipes are disconnected pull the hard plastic filler neck down to leave the opening free. (This can be fiddly and may take some time to get it free)



4. Place the plate provided in the kit into the filler cap recess and lay it flat over the hole. It should appear offset.



5. With a pen or scoring tool mark the circumference of the plate. Once removed it should look like the photo above.



6. Using either a nibbler tool or a 81mm hole saw cut out the area inside the marked circle to open up the hole for the new cap to fit in.



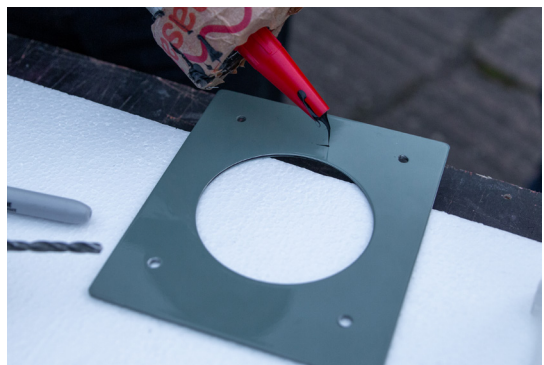
7. Using a file, remove any excess material or burrs that have been left behind after opening up the hole.



8. At this stage we recommend using some body coloured paint to coat the inside of the cut hole to prevent rusting of the metal.



9. Place the plate provided in the kit back over the hole and check the hole is clear. Then with your drill and 5mm drill bit drill out the four corners using the plate as a guide.



10. Apply a small amount of silicone to the underside of the plate to help it adhere to the mounting surface.

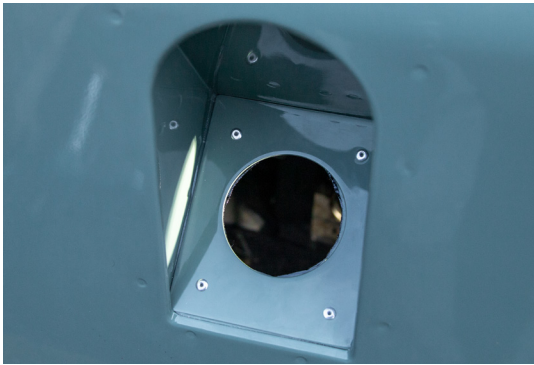


11. Put the plate back in place and slide the rivets provided in the kit into the four holes



6. Using a riveting tool secure the plate in place by riveting all four corners.





13. Once the plate is secured it should look like the photo above.



14. Push the internal section of the fuel cap through from behind with the aluminium threaded ring attached.



15. Holding the internal section of the cap in place lay the cork gasket over the cap.



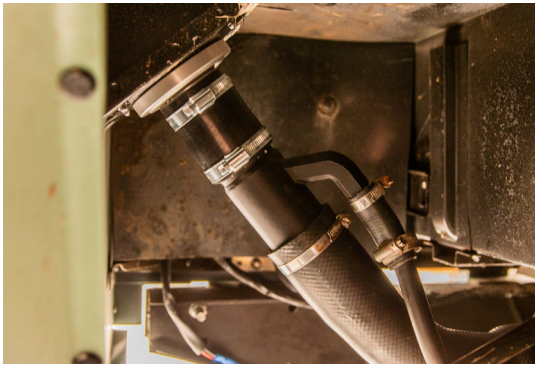
16. Screw the top of the cap down onto the internal section until tight and the top of the cap lines up like the picture.



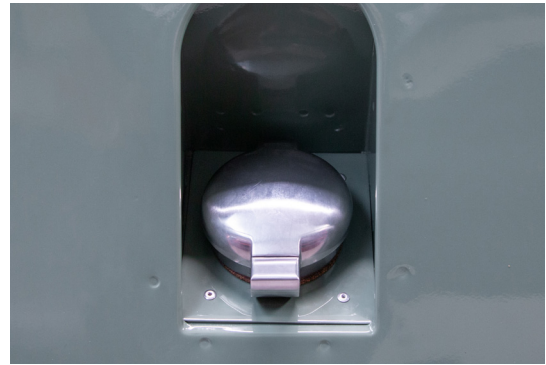
17. Connect the filler, breather tubes and the hard pipes together.



18. The assembly order of the kit components can be seen here.



19. Once connected ensure all the jubilee clips are tightened and secure



20. Once completed your newly installed fuel cap should look like so.



NOTE: The plate provided in the kit comes un-painted to allow you to customise this component to match your vehicle.

## Customer Feedback

Your feedback is very important to us.

We would love to hear any suggestions or recommendations you may have about the Masai product range. If you have any feedback you think may help us improve the services or products we offer, then please use the details found at the bottom of this page to contact us.

Thank you for choosing Masai.



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